



Catalogue

Veazie Canoe Co.

Canvas Covered Canoes
And Accessories

Bangor Maine

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2/16, 1910
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I N T R O D U C T I O N

In presenting to you our catalogue of canoes and accessories, it is with the firm conviction that our method of doing business and the quality of our products will meet with popular favor.

The increasing popularity of canoeing has made conditions such that it has been beyond the means of the person in ordinary circumstances to purchase a high grade canoe even at a reasonable price. The principal cause for this condition of affairs being due to the fact that the manufacturers of canoes have distributed their goods through the Sporting Goods dealers throughout the country, and, as the dealers must of necessity realize a large profit in handling the goods, it was absolutely necessary for the manufacturers to list their products at a sufficiently high figure to enable them to meet the demands of the dealers.

Our object is to produce a canoe that will meet the requirements of the most exacting canoeist for an all-round canoe, and a canoe that is first class in every respect; the equal if not superior to any other canoe on the market today, at a price within the reach of anyone desirous of owning a canoe, and selling direct from factory to user, it must be apparent to everyone that we are able to produce a much better article at less price than other manufacturers who distribute their goods through the middlemen.

The birch-bark canoes built by the Indians years ago were very light and graceful and easily handled, but in spite of the care exercised in their construction they were far from reliable, owing to the lack of forms on which to properly bend the ribs, and lack of proper protection for the bark covering, which was liable to puncture from even a slight contact with a rock or some hidden obstruction. The Indian's ideas of building a light water craft were recognized by the white men as good ideas for a beginning, but it was apparent that owing to the scarcity of suitable bark for the covering it would be necessary to use some other material, and for many years the white man's ingenuity was severely taxed to devise an improvement over the Indian's craft. It was not until about twenty years ago that any appreciable advance was made in the manufacture of a canoe that was practical. At that time there were a few canoes built on the general lines of the bark canoe, using a covering of canvas instead of bark, but it was found that to produce a canoe to meet the demands of an exacting public, a radical change would have to be made, with the result that a solid planked shell was adopted, over which the canvas covering was tightly drawn, and it was evident from the very beginning of this method of construction that it would meet with popular favor, but the popularity they have attained has far exceeded the most optimistic ideas of the early builders. In fact it was the opinion of the majority of builders that the output must of necessity be limited;

MAINE HISTORICAL
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but past experience has been that the production of the manufactories was far below the demand for the goods. Many canoe enthusiasts place their orders for canoes months in advance.

Situated within a short distance of the Maine and Canada Cedar forests we are enabled to obtain all the Eastern Cedar we require in the manufacture of our canoes. It is well known that the white Cedar of the East is not equalled as a tough light wood, particularly adapted to canoe building.

Our factory occupies an advantageous position for shipment either by rail or water; is modern in every respect, having a floor area of over 50,000 square feet devoted exclusively to the manufacture of canoes, with all the latest improved machinery, operated by electricity, and a complete equipment of forms and devices by which our work is done thoroughly and accurately.

All of our employees are skilled workmen, divided into groups, each group performing a certain part of the work, reducing the cost of production to a minimum.

□ □ □

REGULAR CONSTRUCTION AND EQUIPMENT

The ribs are of the very best quality tough white Cedar, with rounded edges, 2½ in. wide at centres and tapering to 1½ in. at ends which are fastened in pockets made in the inwales to receive them, all steamed and bent over solid moulds and spaced 1½ in. apart.

Planking: All planking is of clear Cedar, 3-16 in. thick, laid perfectly smooth and with tight joints, well secured to every rib with special brass tacks which are clinched on inside of ribs.

Stems are of selected material, steam bent to mould, and spreading on the inside to get the strong support of the ribs. Our method of attaching the ribs to the stems is a decided improvement over the usual method, and is a feature that renders the canoe more rigid, and capable of withstanding the hardest kind of usage.

Gunwales are of the very best quality of Spruce, (unless otherwise ordered) running entire length of canoe. After the decks are put in, finishing rails are also run the entire length, capping gunwales, and a neatly finished side rail gives the whole a very neat appearance.

Thwarts are of selected stock, Maple or Ash, two in each canoe, secured to the under side of gunwales by bolts and nuts, permitting their removal at will.

Seats: There are two hand-caned seats furnished with each canoe, the seat frames being either Ash or Maple, with neatly rounded edges.

2

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2

Decks are usually 15 inches in length, of either Ash or Maple, to conform to other fittings in canoe, all finished in the natural wood. Long decks of Mahogany and seats, braces and rails may be put in at slight additional cost. (See extras page 7.)

Canvas and Filling: After the hulls have been thoroughly smoothed by hand they are thoroughly oiled inside and outside before putting on the canvas, thereby preventing any absorption of moisture.

The canvas covering is a closely woven fabric, manufactured expressly for this purpose, drawn perfectly tight over the hull in one seamless piece and thoroughly secured to rails and stems with copper fastenings. It is then treated with our special oil filler which is thoroughly rubbed in by hand, filling all the pores of the canvas, making the canoe perfectly tight and waterproof. After this first coat has become thoroughly dry, two other coats are applied and allowed to dry, after which the color and varnish is applied.

The finished result is a surface as fine as carriage work and equally as durable.
Bang Plates of polished brass are attached to stem and stern and extend for some distance along the bottom and secured with brass rivets.

Keel: In some localities a keel on a canoe is considered unnecessary, while in others it is considered absolutely necessary, and to meet all requirements our stock canoes are finished with and without keels, but the prices given herein are for canoe without keel. In ordering it will be necessary to specify which you prefer. (For keel add \$1.00 to price.) In the absence of any specifications we will ship canoe without keel.

Colors: It is our intention to carry a complete stock of canoes finished in the most popular canoe colors; viz:—Light, Medium and Dark Green, Light and Dark Olive and a Rich Red (Jasper Red). During the rush season it is well to give second choice of colors. If no color is specified we will ship either Dark or Medium Green. For finishing canoe in White there will be an extra charge of \$2.00.

Floor: We make a light removable floor or grating for bottom of canoe, which is held in place by three nickel plated buttons, furnished with canoe for \$1.00 extra. These are not necessary except from choice, as the ribs in VEAZIE Canoes are so close together that the possibility of injuring the planking is very slight. In long cruising or camping trips where considerable dunnage is carried it would be advisable to add the grating.

OUTSIDE STEMS

of Oak will be added when required at an additional cost of \$1.50. They add somewhat to the appearance of the canoe and protect the ends in many ways, being steamed and bent to shape and secured to ends of canoes by brass screws, and the brass bang-plates attached for further protection.

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MODEL A. 15 FEET

MODEL

In designing the model for our canoes it was our purpose to design a canoe that would meet the requirements of an all-round canoe, and it will be seen by the illustrations shown and dimensions given herein that our designer has fully met the requirements.

In the VEAZIE Canoe we have a canoe with a keel line nearly straight from stem to stern, with a flat bottom, and sides that swell gracefully, with sufficient tumble-home to render it graceful in appearance and easy to handle.

The bow and stern curve back to meet the wales and short decks in lines that are suggestive of the high bows of the Indian's bark canoes, without presenting an unnecessary surface to the wind.

This model we can recommend as particularly adapted to Lake and River cruising or camping trips where a canoe of unquestionable stability is required, and also for use by either ladies or gentlemen for pleasure or social events, and for the various uses to which canoes are applied, particularly for the use of young people this canoe is not equalled, embracing as it does all the essential features necessary to render a craft staunch and safe.

The executive head of our Company is a man of wide experience in the manufacture of canoes; from their very beginning, over twenty years ago, when the necessity of producing something better than a cumbersome wooden craft was apparent, up to the present time he has been actively engaged in the business, and many of the principal features embodied in the canoes of the present day are the results of his work and study, and we firmly believe that in offering our canoes to the public that we are offering the best that human skill and ingenuity can devise.

[illustration]
Model A. 15 Feet

MODEL

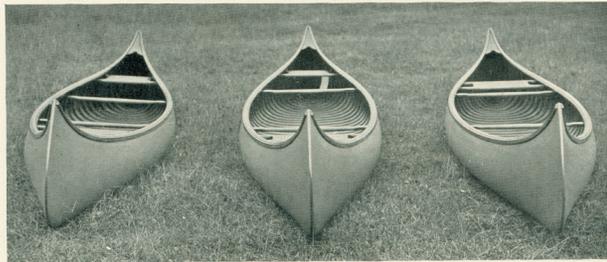
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15 FEET

17 FEET

16 FEET

The above illustration shows canoes in perspective, giving view of interior, location of seats and braces, and a very good idea of the general appearance.

CAPACITY

All of these canoes operate well with one or more paddles and carry safely as many persons as can comfortably sit in them, which is three for the 15 feet, and four or more for the larger sizes.

Their approximate carrying capacity on 4 inch draught is given in the price list, but experience has demonstrated that no amount of ordinary dunnage which can be crowded into them will put them too low in the water for safety.

[illustration]

15 Feet

17 Feet

16 Feet

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MODEL A. 18 FEET

Model "A"	WIDTH IN CENTRE		Depth in Centre	Height at Ends	Capacity on 4 in. Draught	Weight	Shipping Weight	Price
	On Rail	At Bilge						
15 feet	31 in.	33 in.	12 in.	23 in.	400 lbs.	60 lbs.	90 lbs.	\$31.00
16 "	32 "	33½ "	12 "	23 "	475 "	65 "	100 "	32.00
17 "	33 "	34½ "	12 "	23 "	550 "	70 "	100 "	32.00
18 "	33½ "	35 "	12 "	24 "	650 "	75 "	100 "	33.00

The above prices are for canoe complete with seats and braces, (without keel or bottom grating,) wrapped in heavy paper, thoroughly packed in straw and sewed up in burlap and delivered on board cars at our Freight Station.

As an additional safeguard, outside the regular packing, we will provide a crate at \$2.00 extra.

All prices given in this catalogue are strictly net, and not subject to discount.

[illustration]
Model A. 18 Feet

Model "A"	WIDTH IN CENTRE On rail	At bilge	Depth in Centre	Height at ends	Capacity on 4 in Draught	Weight	Shipping Weight	Price
15 feet	31 in.	33 in.	12 in.	23 in.	400 lbs.	60 lbs.	90 lbs.	\$31.00
16 "	32 "	33 ¼ "	12 "	23 "	475 "	65 "	100 "	32.00
17 "	33 "	34 ½ "	12 "	23 "	550 "	70 "	100 "	32.00
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EXTRAS

Keel	each \$1.00	Painter Rings, nickel plated	each \$.25
Mahogany Outwales	1.50	Flag Staff Sockets, nickel plated	" .25
Mahogany Inwales	2.00	Flag Staffs	" .75
Mahogany Outwales and 24 in. Decks	6.50	Lateen Sail, area 47 sq. ft. complete with	
Mahogany Inwales, Outwales and 24 in. Decks	8.00	mast and spars ready to attach. All	
Mahogany Seats, Braces and 15 in. Decks	3.50	parts detachable	8.00
24 in. Mahogany Decks	5.00	Leeboards, 2 blades attached to bar, easily	
Outside Oak Stems	1.50	attached	6.00
Bottom Grating, with nickel plated buttons	1.00	A necessary attachment in sailing outfit.	

□ □ □

Lettering and Decorating done to order. The most appropriate lettering is 1½ or 2 inch Block letters in Gold, with neat color shading. Price 10 cents per letter.

The Stripe is usually 1 to 2 inches below rail, running the entire length of canoe on both sides, ¼ inch wide, in Gold leaf, with neat color shading or edging. Price \$2.50.

Monogram of two or three letters executed at reasonable prices, which vary according to amount of work involved, \$1.50 to \$3.00.

We wish it to be thoroughly understood that we guarantee every purchaser to be perfectly satisfied with value received. In case he should not be we simply desire some reasonable explanation of his reason for dissatisfaction, when we will advise him as to disposition of canoe and return him his money. We could not do this if we were not sure of pleasing, and that we are giving all the value possible at the price.

EXTRAS

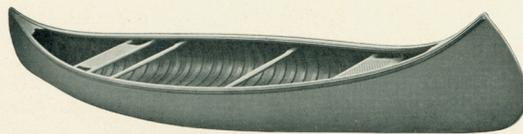
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MODEL A. 16 FEET

PACKING AND DELIVERY

The prices quoted in this catalogue for canoes includes packing in straw and burlap and delivery to the transportation company and their receipt for same in good order relieves us of further liability.

We know the importance of proper packing for shipment either by express or freight, and shipment should arrive at destination in as good condition as when it left the factory, but we would strongly recommend that the canoe be thoroughly examined before removal from the premises of the transportation company to make sure that no damage has been done while in transit, as the companies are responsible for all damage and if any has occurred it should be brought to the attention of their agent at once, to insure prompt settlement. The percentage of canoes damaged in transit is very small, less than one in fifty, and those are usually slight abrasions that do not affect the canoe to any extent for service.

Unless otherwise ordered shipment is always made by freight, as express charges are four times as much as freight charges.

An additional charge of \$2.00 is made for crating outside of regular packing, but crating is not considered necessary except on foreign shipments or to guard against all possibility of damage.

TERMS

If immediate shipment is required, payment in full should accompany order. Remittances may be made by check, post office or express money order or by registered letter.
Goods will be shipped C. O. D. if sufficient payment accompanies order to cover transportation charges.

APPROXIMATE FREIGHT RATES

To New England points, \$1.00 to \$3.00 per 100 lbs. To points East of Mississippi River,.....\$2.50 to \$6.00 per 100 lbs.
To points West of Mississippi River,.....\$1.50 to \$12.00 per 100 lbs.

[illustration]
Model A. 16 Feet

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STYLE 1



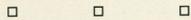
STYLE 2



DOUBLE BLADE JOINTED PADDLES

First quality Spruce, 8 to 10 ft., \$3.50
 Second quality Spruce, 8 to 10 ft., 3.00

Drip cups, 30 cents extra.



Care of a Canoe. The life of a canoe depends to some extent on the care that is given to it. If a canoe is grossly abused it may be necessary to have a new canvas cover applied, which can be done at comparatively small cost, but if ordinary care is exercised in handling the canoe the experience of years has demonstrated that its usefulness is terminated by accident or abuse and not by age. The effects of a season's use are entirely obliterated by a coat of color and varnish or a little touching up in places where the enamel may have been scarred by coming in contact with some object. Full directions for making repairs and refinishing are furnished with every canoe and a few moments work is all that is necessary to keep the canoe in perfect condition indefinitely.

[illustration]

SINGLE PADDLES

Style 1

Stock lengths, 5 ft. to 6 ft.

[illustration]

Style 1 or 2, Maple or Spruce

6, 6 1/2 or 7 in. blade, 1st quality, \$1.50 ea.

6, 6 1/2 or 7 " " 2nd " 1.25 "

6, 6 1/2 or 7 " " 3rd " 1.00 "

For copper tips add 15 cents each.

Style 2

DOUBLE BLADE JOINTED PADDLES

[illustration]

First quality Spruce, 8 to 10 ft., \$3.50

Second quality Spruce, 8 to 10 ft., 3.00

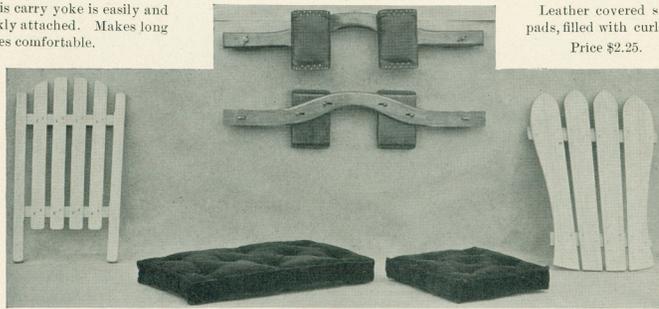
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CARRY YOKES

This carry yoke is easily and quickly attached. Makes long carries comfortable.

Leather covered shoulder pads, filled with curled hair. Price \$2.25.



THE "POPULAR" BACK REST

Maple, \$1.25 each
 Mahogany, 1.50 "
 Thoroughly finished.

CANOE CUSHIONS

Plush, 14 in. x 14 in., \$2.75
 " 14 " x 24 " 3.50
 Filled with best curled hair, heavy plush covers.
 Colors: Dark and medium green, olive and deep red.

THE "MISSION" BACK REST

White Spruce, \$.75 each
 Mahogany, 1.25 "

CARRY YOKES

This carry yoke is easily and quickly attached. Makes long carries comfortable.

[illustrations]

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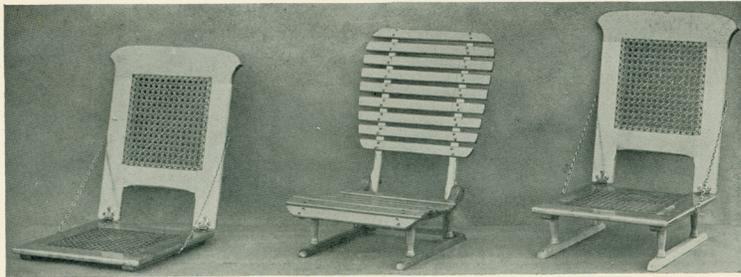
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THE "MISSION" BACK REST

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 Mahogany 1.25 "

FOLDING CHAIRS FOR CANOES



STYLE A

Maple, . . . \$2.00
Mahogany, . . 2.25

STYLE B

Maple, . . . \$2.50
Mahogany, . . 3.00

STYLE C

Maple, . . . \$2.50
Mahogany, . . 3.00

These chairs are thoroughly finished in the natural wood, all hand caning, and all metal parts of polished brass or nickel plated.

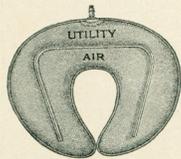
FOLDING CHAIRS FOR CANOES
[illustrations]

STYLE A	STYLE B	STYLE C
Maple, \$2.00	Maple, \$2.50	Maple, \$2.50
Mahogany, 2.25	Mahogany 3.00	Mahogany, 3.00

These chairs are thoroughly finished in natural wood, all hand caning, and all metal parts of polished brass or nickel plated.

67-1384
 14 Feb 67
 Lawrence B. Rowan

SPORTSMAN'S CUSHION



WITHOUT COVER TO SHOW THE SHOULDER HOLLOW

A Cushion for the Canoe, Boat, Shooting Stand, Camp, Piazza or Home.

A Swimming Collar that will support a person in the water.

A Life Preserver that is always handy to throw overboard in case of emergency.

The lightest, strongest and most useful air cushion made.

Weight 1 lb.
 Carried in pocket.
 Brown Duck Cover.
 Price \$3.00.

CANOE CUSHIONS



DOUBLE

No.	Seat	Back	Wt.	Price
No. 1	12 x 12	12 x 12	34 ozs.	\$ 5.50
" 2	15 x 15	15 x 28	50 "	11.00
" 3	12 x 14	12 x 20	46 "	7.00

Cushions are covered with best quality Brown Duck and equipped with Life Line. Corduroy or Leather Covering, 15 per cent. extra.



SINGLE

No.	Seat	Back	Wt.	Price
No. 3	12 x 12	12 x 12	17 ozs.	\$2.75
" 4	12 x 14	" 20	" "	3.00
" 5	12 x 20	" 26	" "	4.00
" 6	12 x 24	" 30	" "	5.00
" 7	12 x 15	" 20	" "	3.25
" 8	15 x 15	" 24	" "	3.75

Sportsman's Cushion

[Illustration]

Without Cover To Show The Shoulder Hollows

A cushion for the Canoe, Boat, Shooting Stand, Camp, Piazza or Home.

A swimming collar that will support a person in the water.

A life preserver that is always handy to throw overboard in case of emergency.

The lightest, strongest and most useful air cushion made.

Weight 1 lb.
 Carried in pocket
 Brown Duck Cover.
 Price \$3.00.

Canoe Cushions

[illustration]

[illustration]

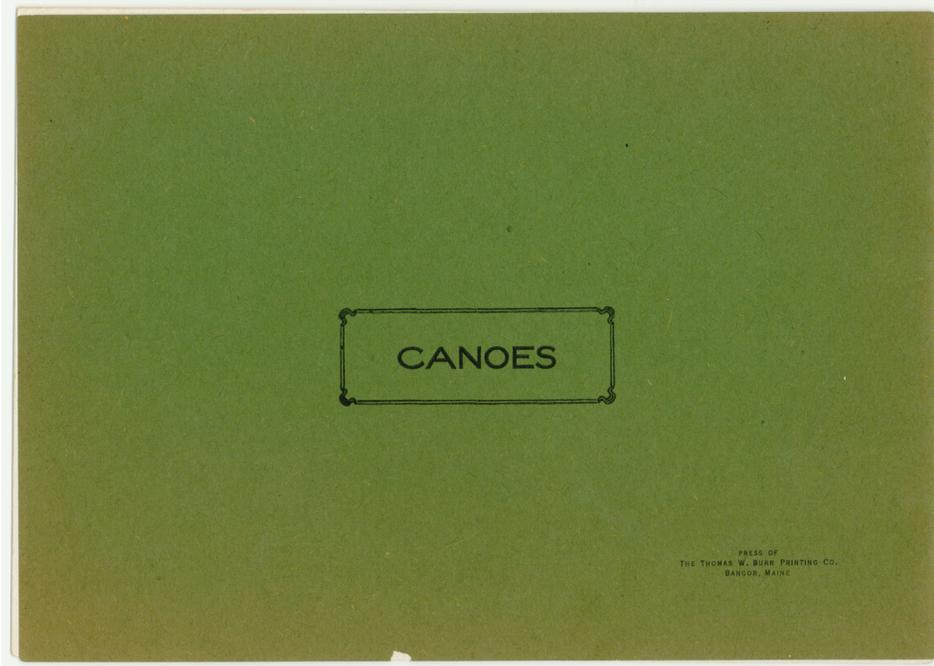
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" 3	12x14	12x20	46 "	7.00

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CANOES

PRESS OF
THE THOMAS W. BURR PRINTING CO.
BANGOR, MAINE